Hemp, *Cannabis sativa* L., is an ancient crop. Although there is no recorded corroboration, it is believed hemp might have been grown in China 20,000 years ago. By the 16th century, hemp was a cash crop widely utilized for both its fiber and seed in Europe. Hemp was introduced to America in the New England region in 1645. Hemp-derived products were replaced with cotton products during the late 1800s due to the technical advancements in cotton ginning and reduced labor cost. Cordage and sailcloth were mainly made of hemp fiber, but demand for hemp further declined with the introduction of steam and petroleum powered ships.

The *Cannabis* plant contains several psychoactive compounds including Δ-9-tetrahydrocannabinol (THC). It is important to note that concentration of THC in *Cannabis* depends on both environmental and genetic factors. Most cultivated industrial hemp crops contain less than 1% THC. Marijuana is the term commonly used for *Cannabis* produced for drug and recreational purposes and contains about 3-30% THC. Due to the presence of THC in the plant, the Marijuana Tax Act prohibited the cultivation of hemp in the United States in 1937. The ban on hemp production was removed during World War II because of the interrupted imports and the high national demand for fiber. After the war, controls were restored.

The 2014 farm bill differentiated industrial hemp with THC concentration of 0.3% or less from marijuana. The 2018 farm established hemp as an agricultural commodity by removing it from the list of controlled substance list. Currently, industrial hemp is being considered as an alternative to the lower value commodity crops.

There are more than 40 hemp cultivars. Finola is the most common cultivar planted for commercial purposes. Hemp can be grown for seed, fiber or oil. Industrial hemp seeds are planted very closely to encourage fiber production and depress leaf development, whereas hemp grown for seed is planted farther apart. Hemp can be used in food or feed formulations provided the products are approved by the Food and Drug Administration (FDA) for food and the Association of American Feed Control Officials (AAFCO) for feed products. Hemp seed and hemp seed oil can be utilized in food products. Currently, there is no approved use for any form of hemp as a feed ingredient.

**Seed Properties**

Hemp seeds, which are fruits of *Cannabis sativa*, have round shapes with diameters ranging from 3.0 to 5.0 mm and are dark red brown color. Seeds are covered by a thin two layered pericarp and have an endosperm and two cotyledons inside. Hempseeds contain about 25-30% oil, 25-30% protein, 30-40% fiber and 6-7% moisture. Chemical composition of the seeds varies significantly depending on the hemp cultivar planted.
**Seed Processing**

Hemp seeds can be processed just like any other oilseed to produce oil (see fact sheets FAPC-153 Oil and Oilseed processing I: Oilseed Handling, Storage and Pre-treatment; FAPC-159 Oil and Oilseed processing II: Oil Extraction Techniques; and FAPC-160 Oil and Oilseed Processing III: Crude Oil Refining and Preparation for Biodiesel Production). In summary, seeds are separated from foreign matter such as stones, metal pieces and other seeds and plant parts. Then, they are conditioned to adjust seed moisture. Mechanical pressing and/or solvent extraction, usually with hexane, are two common techniques used to recover oil from seeds. Crude oil from the extraction process goes through a series of refining processes depending on the end use.

**Properties of Hemp Seed Oil**

Appearance of hemp derived oils on grocery shelves have caused some confusion with consumers. Although hemp seed oil use is legal for food products, CBD oil is not. CBD oil is an essential oil obtained from the leaves and flowers of hemp plant and has very different chemical composition than hemp seed oil.

Hemp seed oil contains high concentration of polyunsaturated fatty acid (PUFA) (70-90%) and is a good dietary source of essential fatty acids, linoleic and linolenic acids (see fact sheet FAPC-196 Lipid Glossary). Linoleic acid (50-70%) is the major fatty acid in the seed oil. Hemp seed oil is considered healthy because of its desirable omega-6: omega-3 fatty acid ratio, 3:1 (see fact sheet FAPC-135: Foods, Health and Omega-3 Oils). Although the omega-6: omega-3 ratio between 3:1 and 5:1 is considered optimal for good health, the topic is still controversial. Unlike many other commodity seed oils, hemp seed oil contains significant amount of γ-linolenic (GLA), 0.5-6%, and stearadonic acid (SDA), 0.3-2.5%. GLA is an omega-6 PUFA found in human milk and several botanical seed oils such as borage, blackcurrant and evening primrose and typically consumed as a dietary supplement. There are scientific reports indicating GLA supplemented diets decrease various inflammatory reactions. SDA is an omega-3 fatty acid that serves as a precursor for production of other omega-3 fatty acids. In humans, dietary SDA is easily converted to health beneficial long chain omega-3 fatty acid eicosapentaenoic acid (EPA) (see fact sheet FAPC-135: Foods, Health and Omega-3 Oils). Hemp seeds grown in extreme northern and tropical regions are reported to have higher GLA and SDA concentrations than the seeds grown in moderate climates. Saturated fatty acid content, palmitic and stearic acids of hemp seed oil range from 5-9% and 2-3%, respectively.

Solvent extracted hemp seed oil is liquid at room temperature and has a yellow color, bland taste and a nutty aroma. Organoleptic properties of hemp seed oil may vary depending on the seed growth location, oil extraction conditions and seed maturity. It may have a strong, pungent flavor. The taste of the oil also is affected by postharvest management practices, i.e. high temperature drying, leading to formation of increased amount of volatile compounds, peroxides and free fatty acids, and quality deterioration (see fact sheet FAPC-197 Edible Oil Quality). The refractive index and specific gravity of refined oil at 40 degrees C and 20 degrees C are 1.4570 and 0.8927, respectively. Crude hemp seed oil has a higher specific gravity, 0.9200, than for refined oil. Hemp seed oil has lower melting and smoke points than commodity cooking oils because of its high PUFA content.
Commercially refined hemp seed oil contains significantly higher unsaponifiable (see fact sheet FAPC-196 Lipid Glossary) content than that of many commodity oils. This is partly due to the high phytosterol (plant sterols) content of the oil. Numerous studies have demonstrated ingestion of phytosterols lowers low-density lipoprotein (LDL) levels in human blood. Tocopherols are the most important natural antioxidants. Tocopherol content of hemp seed oil varies between 76.4 and 92.1 mg/100 g oil, which is similar to many other seed oils such as soybean and sunflower seed oil.

Seed and Oil Utilization

Historically, hemp seed and oil were used in a variety of products. Hemp seed oil was the most consumed lighting oil until 1870s. Then, hydrocarbon fuels and later electricity replaced hemp oil for lighting. Soap, linoleum, paints and varnishes were commonly formulated with hemp seed oil. There are reports about the use of seed oil in medicine for treatment of glaucoma and cancer, reducing cholesterol level in human blood and controlling high blood pressure. Hemp seeds were popular as birdseed and residual cake after oil extraction, also referred to as meal, marketed as cattle feed. Soup, porridge and gruels made with hemp seed flour were some of the dishes widely consumed in times of famine. Hemp seeds also were used to treat stomach or ear pain, coughing and incontinence.

High PUFA content and favorable omega-6: omega-3 fatty acid ratio of hemp seed oil provides opportunities for development of specialty nutritional formulations. Currently, hemp seed and oil markets are quite small due to the limited production and processing capacity available. Most of the products can be categorized as specialty rather than commodity products. Protein powders, specialty oils, energy bars and drinks, hemp milk and butter are some of the popular edible products.

Mechanically pressed hemp seed oil is utilized as salad dressing, but oil is not suitable for high temperature applications because of its high unsaturated fatty acid content. Hemp seed oil is the main ingredient in a wide range of cosmetic products including liquid and bar soaps, creams, lotions and lip balm. Adulteration of hemp seed oil can be an issue due to its relatively higher value than commodity oils.

Dehulled ground protein rich hemp seeds or flour can be used for making bread, cakes and granola bars. Roasted, salted and caramel coated hemp seeds are used as snacks in Turkey, China and the United States. Roasted seeds also are sold as a minor ingredient in energy bars and coffee blends. Butter made of hemp seed is claimed to have much higher nutritional value than peanut butter.

Conclusions

• Chemical composition of hemp seed oil and CBD oil are different.
• Hemp seed oil is rich in PUFA. Hence, it is prone to oxidation if it is not handled properly. Keep it away from light and high temperatures to maintain good quality.
• Hemp seed oil is not a good choice for high temperature applications such as cooking and frying.
• Consuming hemp seed oil containing cold formulations, like salad dressings, is the best way to incorporate it in a healthy diet.
• Hemp seed oil is considered healthy because of its high concentration of unsaturated fatty acids, especially omega-3 fatty acids.
• Depending on the way hemp seeds are handled and processed, oil may contain THC and CBD oil.
The Oklahoma Cooperative Extension Service

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The Cooperative Extension Service is the largest, most successful informal educational organization in the world. It is a nationwide system funded and guided by a partnership of federal, state, and local governments that delivers information to help people help themselves through the land-grant university system. Extension carries out programs in the broad categories of agriculture, natural resources and environment; family and consumer sciences; 4-H and other youth; and community resource development. Extension staff members live and work among the people they serve to help stimulate and educate Americans to plan ahead and cope with their problems.

Some characteristics of the Cooperative Extension system are:

- The federal, state, and local governments cooperatively share in its financial support and program direction.
- It is administered by the land-grant university as designated by the state legislature through an Extension director.
- Extension programs are nonpolitical, objective, and research-based information.
- It provides practical, problem-oriented education for people of all ages. It is designated to take the knowledge of the university to those persons who do not or cannot participate in the formal classroom instruction of the university.
- It utilizes research from university, government, and other sources to help people make their own decisions.
- More than a million volunteers help multiply the impact of the Extension professional staff.
- It dispenses no funds to the public.
- It is not a regulatory agency, but it does inform people of regulations and of their options in meeting them.
- Local programs are developed and carried out in full recognition of national problems and goals.
- The Extension staff educates people through personal contacts, meetings, demonstrations, and the mass media.
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